

GIB X-BLOCK®

JOINTING COMPOUND



TECH DATA

GIB X-Block® Jointing Compound has been specifically formulated to give lead equivalent joints when using GIB X-Block plasterboard. An air drying compound, it must be used for first and second coats of X-Block systems, completely filling the recess for all layers of board in the system.

All Knauf jointing and finishing compounds can be used over X-Block Jointing Compound as a final coat.



Performance

Mixing

Mixes easily to a smooth consistency.

Trowelling

Easy to trowel by hand or mechanical tools.

Shrinkage and drying

High shrinkage to create a denser joint, hence each coat must be fully dry before application of the next coat.

Strength

Provides a strong joint when used with paper tape with excellent adhesion.

Benefits

- > X-ray shielding solution
- > Lead free
- > Easy to use compared with traditional installation procedures

Product Information

SIZE	25kg paper bag	
TYPE	Air drying powder	
DRYING TIME	24 hours	
SYSTEM USAGE	<input checked="" type="checkbox"/> Bedding	<input checked="" type="checkbox"/> Second coat
	<input checked="" type="checkbox"/> Standard	<input checked="" type="checkbox"/> Fire rated
VOC	<50g/L as VOC content per coating	

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Application

- X-ray systems are designed to meet specific shielding requirements. Refer to the Technical Manual for full installation information on X-ray shielding systems.
- Always use clean tools and containers. Do not mix with any other material.
- Pour the required amount of clean tap water into a container. Add the powder into water, mixing continuously to a thick, creamy consistency.
- Use of Knauf MastaMate Paper Tape is recommended.
- Use X-Block jointing compound to completely fill any gaps between sheets, as well as the recess joints on every layer of board in the system.
- For the face layer of the X-Block system, use X-block jointing compound for bedding paper tape and second coating.
- Fill any other gaps and cover all face layer fastener heads with X-Block jointing compound.
- Allow X-Block jointing compound to dry completely between coats. X-Block has an intentionally high level of shrinkage, to create a denser joint. Due to this level of shrinkage, it is important to allow each coat to dry properly before application of the next coat, to avoid hollow or shadowed joints.
- MastaLite, MastaFinish or MastaGlide may be used for the finishing coat.

Optimise product performance by:

- Maintaining a minimum 10°C working temperature during application and drying.
- Washing tools before product dries and hardens.
- Storing in a dry, well ventilated environment fully protected from the weather.



Warranty

Knauf's products are guaranteed by a 10 Year Warranty. For details visit

knaufplasterboard.com.au
knaufplasterboard.co.nz

Technical Advice

AU **1300 724 505**
NZ **0800 884 326**